



STAY/STEEL

Stainless Steel Flake Pigments

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Since the early 50's stainless steel flake pigments have been used commercially in protective coating formulations for metal substrates. Their use is well established in industrial maintenance and specialty coatings and is continually increasing. Stainless steel flake pigments incorporated in a variety of high solids solvent based and water based systems improve the performance of conventional protective coatings.

STAY/STEEL stainless steel flake pigments are delivered as powder. The products are consisting of AISI 316L alloy milled to a uniform particle size. STAY/STEEL pigments act two ways: chemically and mechanically.

Chemically, STAY/STEEL stainless steel flake pigments resist corrosion and ultraviolet attack. Mechanically, they are strong, hard and highly abrasion resistant. STAY/STEEL, being non-leafing, permits the flakes to build up a multi-layer structure tightly bonded to the substrate. As erosion of the coating binder progresses in service, the stainless steel particles become more and more exposed, providing continued protection for the remainder of the coating and substrate beneath. The result is a coating with very long service life and outstanding appearance.

More recently, newly developed low nickel STAY/STEEL LN stainless steel flake pigments have been introduced to the market due to demands from a regulatory standpoint, with the nickel content being less than 0.1 %. These low nickel pigments complete the STAY/STEEL product portfolio and offer similar functional properties to the standard STAY/STEEL pigments but have slightly different optical effect, having a bluer shade.

Features

Corrosion Resistance

- STAY/STEEL flake pigments are resistant to corrosive conditions
- STAY/STEEL pigments resist deterioration from staining, tarnishing, oxidation and chemical attack

Resistance to UV Degradation

- Excellent outdoor stability
- High specific gravity (7.55), forming a multi-layer structure throughout the film preventing UV rays to penetrate

Moisture Resistance

- Cost effective solution to make metallic powder coatings which offers good moisture resistance

Abrasion Resistance:

- STAY/STEEL pigments are hard, durable and abrasive resistant
- This advantage allows it to be used in industrial flooring applications where mechanical abrasion is a problem

High Temperature Resistance

- STAY/STEEL pigments have high thermal conductivity and can dissipate heat effectively
- This helps to prevent temperature build up in the coating layer

Chemical Resistance

- Inert to chemical attack
- Are Resistant to acids, alkalis and chemicals and are superior to other commonly used primer pigments
- No chemical encapsulation needed due to inherent stability, which offers an advantage over aluminum pigments

Portfolio and Applications

STAY/STEEL	Article number	Particle size D50 [µm]	Comment	Particle Shape
316L K Grade	022230	35	Standard AISI 316L alloy	Irregular
316L Grade*	046692	35	Standard AISI 316L alloy	
LN 75	023324	75	High sparkle low nickel grade	
LN 35	018008	35	Standard particle size low nickel grade	
LN 25	022172	25	Fine particle size low nickel grade	

* Only available for the US market

Standard packaging size: 25 kg (EU) / 55 lbs (US)

Standard sample size: 100 gr

Total shelf life of STAY/STEEL products: 24 months

STAY/STEEL stainless steel pigments offer resistance properties in many applications, i.e. bridges, electrical transmission towers, chemical processing equipment with its main area being corrosion protection.

- In powder coatings, a further advantage is the ease in formulating with the STAY/STEEL pigment as an alternative to double encapsulated aluminum pigments – the STAY/STEEL pigment is very stable and therefore, does not require encapsulating which also offers a cost-effective alternative to the treated aluminum
- STAY/STEEL stainless steel pigments offer a very unique color space and with the introduction of the LN75, the effect gamut has been increased. STAY/STEEL LN75 offers a “sparkle” effect that gives a closer match to the aluminum-type pigment
- For more information, please contact your local ECKART technical/sales representative

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for further advice, technical help in solving problems arising in manufacturing and applications, as well as with product formulations. The customer, however, is responsible for reviewing such data and recommendations prior to using them in an application. We assume no liability for the accuracy and completeness of the data presented on this leaflet or any other technical information we provide.